

**Maskinförteckning/Machine list**
**2007-05-01**

1 = Linköping 2 = Ödeshög

**Fleroperationsmaskiner / Machining centers**

Nr	Modell / Model	X	Y	Z	
1	Deckel Maho DMU 80 P	800	800	800	1
2	Okuma MA-50HB	700	800	700	1
2	Okuma MC 500 H	700	600	550	1
1	Okuma MC 600 H	1000	800	750	1
1	Matsurra MC 1500V	1524	635	600	1
1	Matsurra MC 760V	760	410	485	1
1	OKK Pvc 620/20L	2000	600	600	1
1	Chiron FZ18W HS	630	400	425	1
1	Okuma MX 45 VAE	762	460	450	1
1	Deckel Maho DVC 63 V	630	500	500	1
1	Makino a51	560	560	500	1
1	Toshiba NX 76	850	760	780	2
1	Okuma Howa Millac8	2200	820	600	2
1	Okuma Howa Millax	850	400	520	2
1	Okuma MX40	700	500	550	2
1	Matsuura H.Plus - 630	1050	920	870	2
1	Chiron FZ12 W M	550	300	425	2

**Arbörverk / Drilling and Milling Center**

Nr	Modell / Model	X	Y	Z	
1	Toshiba BTF 130	3000	2300	1600	2
2	Toshiba BTS 11	2000	1500	1450	2
1	Union BFT 130	2785	2020	2320	2
1	Votan 105	1400	1250	1140	2

**Svarvar / Lathes**

Nr	Modell / Model	X	Y	Z	
1	Okuma LC 30	750	Ø 500		1
1	Okuma LB15-IIMW	750	Ø 400		1
1	Microcut, Challenger BNC	1650	Ø 550		1

## **Borr center / Drilling center**

<b>Nr</b>	<b>Modell / Model</b>	<b>X</b>	<b>Y</b>	<b>Z</b>	
1	Brother TC S2A	480	360	270	1
1	Brother TC 322	500	400	410	1
1	Brother TC 323	420	320	270	1
1	Chiron FZ 08	300	250	250	2

## **Långhålsborrning / Gun drilling**

<b>Nr</b>	<b>Modell / Model</b>	<b>X</b>	<b>Y</b>	<b>Z</b>	
1	IXION	900	600	980	1

## **Slipmaskiner / Grinding machines**

<b>Nr</b>	<b>Modell / Model</b>	<b>X</b>	<b>Y</b>	<b>Z</b>	
1	Overbeck 600 1 HA (innerslipmaskin)	250	Ø 250		1
1	UVA U 80 (innerslipmaskin)	100	Ø 200		1
1	Danobat CNC1200	1250	400	300	1
1	Cincinnati MSO R75	750	Ø 250		1
1	Wotan SNC 207 (innerslipmaskin)	500	Ø 400		1

## **Mätmaskiner / Measuring machines**

<b>Nr</b>	<b>Modell / Model</b>	<b>X</b>	<b>Y</b>	<b>Z</b>	
1	Zeiss WMM 850	850	700	600	1
1	ZeissScanMax	750	200	500	1
1	Mahr, kalibrering				1
1	Zeiss WMM 850	1100	700	600	2

## **Svetsutrustning / Welding equipment**

<b>Nr</b>	<b>Modell / Model</b>		
1	Robotstation ABB - ESAB IRB 6	100 kg	2
1	Robotstation ABB IRB1400/P250r	250 kg	2
1	Robotstation ABB IRB2400L/IRC 5	250 kg	2